

## ABSTRACT

To obtain a lithium ion secondary battery having excellent charge and discharge characteristics in which electric connection between electrodes can be maintained without requiring a strong armor metal case, so that it can be made into thin forms having  
10 large energy density. A positive electrode 3 prepared by bonding a positive electrode active material layer 7 to a positive electrode collector 6, a negative electrode 5 prepared by bonding a negative electrode active material layer 9 to a negative electrode collector 10 and a separator 4 which is arranged between  
15 these two electrodes and keeps a lithium ion-containing electrolytic solution are closely adhered by bonding the positive electrode active material layer 7 and the negative electrode active material layer 9 to the separator 4 by a porous adhesive resin layer 11, and an electrolytic solution is kept in through  
20 holes 12 formed in the adhesive resin layer 11, which communicate the positive electrode active material layer 7 and the negative electrode active material layer 9 with the separator 4.